

## Course Overview:

This highly relevant Seminar is intended for maintenance and machinery engineers, supervisors, technologists and technicians involved in machinery operation, maintenance, condition monitoring and troubleshooting. Because the methods and examples are generic, personnel from all industries will benefit.

The course can be used as an introduction to the field of failure analysis and prevention for those wishing to specialize in this area, or as an update of the key aspects of the field for those who already work in this area.

## Course Objective:

The course presents a systematic approach to fault diagnosis and failure prevention. It firstly adopts a general approach to machine deterioration, the mechanisms involved and the ways in which common deteriorative modes can be combated. It then turns to component-oriented studies of failure mechanisms in common items of plant. For each component type or machine system, the on-line and off-line symptoms of deterioration are presented, with significant emphasis being placed upon an inspection-based approach. Statistical methods of failure analysis are presented and examples are used to demonstrate best practice in the collection, analysis and interpretation of such data. Finally, the course dwells upon the use of condition monitoring methods in a failure analysis and prevention role, and in particular upon the use of machinery vibration monitoring and analysis.

Upon completion of this course, participants will gain an understanding of structured, results-oriented failure analysis methods for all types of machine components and entire machinery systems. Participants will learn how parts fail, why they fail in a given mode, the on-line and off-line symptoms of failure, and general failure prevention methods. Participants will learn how to collect, analyze and interpret failure statistics and will also gain an understanding of FMECA. Participants will be instructed in condition monitoring methods and will be taught how vibration analysis can be used to detect, locate, severity assess and diagnose a range of common faults in rotating and reciprocating machines.

## Course Outline:

### -Introduction

1. Meaning of a mechanical failure
2. Monitoring of the failure
3. Importance of mechanical failure analysis
4. Relation between failure and material depreciation
5. Machine depreciation rate curves

### -TESTING OF ROTATING MACHINERY

-EXAMPLES ON MACHINEARY FAILURE  
Centrifugal pump operation  
Pump performance curves  
Pump failure and diagnosis  
Centrifugal pump trouble shooting  
Rotary pump trouble shooting  
Causes of failure and its prevention  
Performance deterioration  
Cavitations of pumps and its effect on performance  
Monitoring performance during inspection

-TRANSIENT CONDITIONS  
Causes of instability and transient conditions  
Pipeline rupture and its causes  
Hammering phenomena and its effect  
Transient condition monitoring  
Vibration and its effect on pipeline performance  
Analysis of auxiliary systems transient conditions  
Support services and its effect

### -VIBRATION ANALYSIS

-OPERATION OF MACHINES AND ITS RELATION TO FAILURE  
Start sequence of

## Training Language:

EN / AR

## Training Methodology:

- Presentation & Slides
- Audio Visual Aids
- Interactive Discussion
- Participatory Exercise
- Action Learning
- Class Activities
- Case Studies
- Workshops
- Simulation

machines  
Stopping sequence of machines  
Operation of valves  
Selection of equipment and its relation to failure and safety  
Fault detection and diagnosis  
Daily, monthly, semi annual maintenance  
Failure and failure prevention  
-EQUIPMENT LIFE TIME AND COMPLETE OVERHAUL  
Equipment life and its relation to depreciation  
New and used equipment failure analysis  
Failure reporting techniques  
Maintenance philosophy  
-Maintenance vs. repair issue and the time for complete overhauls

**Who Should Attend:**

Mechanical, Operation, Production, and Maintenance Engineers Senior Technicians, who work in power utilities, should benefit from this course. Also Senior Engineers should update and refresh their knowledge by attending this course.